



SPECIFICATION

Version No.: V2.2

常州昊翔电子有限公司
Changzhou HaoXiang Electronic Co., LTD

客户名称

CUSTOMER NAME : Panasonic Group

产品名称

COMMODITY : PIEZO BUZZER

产品型号

MODEL NO : TDA-273-L83

客户料号

PART NO : _____

审核	秦皓	主办	唐俐雅 Aug.7,2019
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客户承认栏			
承认		拒收	

常州昊翔电子有限公司

常州声翔电子有限公司

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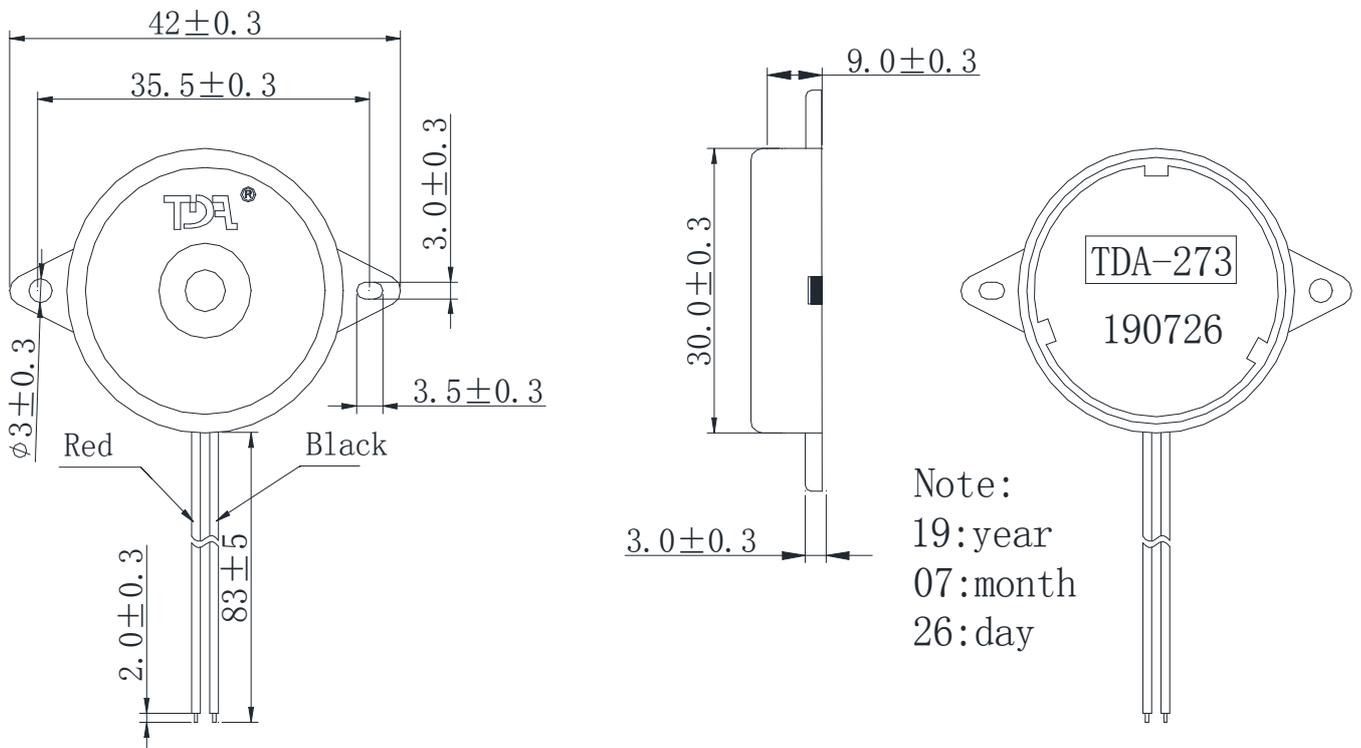
A. SCOPE

This specification applies piezo buzzer, **TDA-273-L83**

B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	1100±500	square wave
			3500±500	
2	Operating Voltage	Vp-p	45 max	
3	Current Consumption	mA	MAX. 5	at 9Vp-p
4	Sound Pressure Level	dB	MIN. 85	at 10cm 9Vp-p 1100Hz
5	Operating Temperature	°C	-20 ~ +60	
6	Storage Temperature	°C	-20 ~ +65	
7	Dimension	mm	42.0xH9.0	See appearance drawing
8	Weight (MAX)	gram	4.5	
9	Housing Material		ABS	
10	Leading Wire		UL1571 AWG30#	See appearance drawing
11	Environmental Protection Regulation		RoHS	

C. APPEARANCE DRAWING

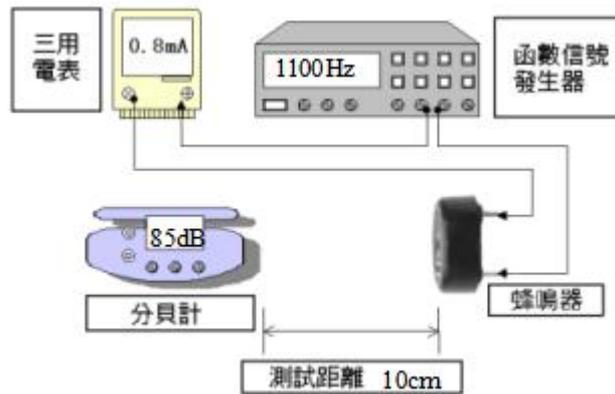


Note:
19:year
07:month
26:day

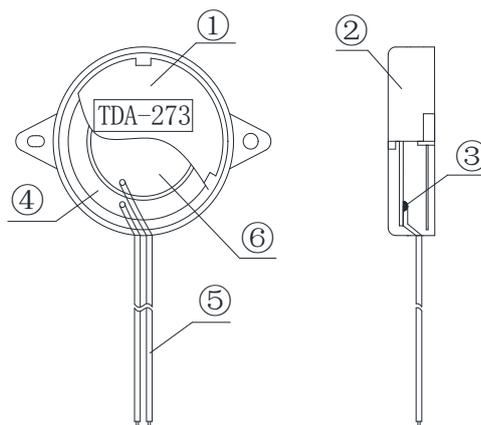
Unit:mm

Material list				
No.	Part name	QTY	Material	Dim
1	Outer casing	1	ABS	φ30*H9mm
2	Cover plate	1	ABS	φ28.3*2.5mm
3	Diaphragm	1	Cu-plate	φ27mm
Lead wire				
No.	SPEC	QTY	COLOR	LENGTH
1	UL1571	1	RED	83±5mm
2	UL1571	1	BLACK	83±5mm

D. RECOMMEND DIRVING CIRCUIT



E. BILL FOR MATERIAL

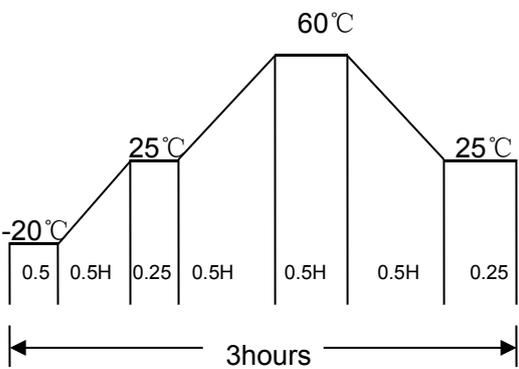


NO.	Item Name	Material	Source
1	Molded case	ABS	ChenXiang
2	Molded case	ABS	ChenXiang
3	Solder wire	Sn	JinJian
4	Piezoe elements	Brass Plate	ZhenHuaHongYun
5	Lead wire	UL1571	HaiYanTengFei
6	Piezoe elements	Piezo Ceramics	ZhenHuaHongYun

F.MECHANICAL CHARACTERISTICS

NO	Item	Test Condition	Evaluation standard
1	Solderability	Stripped wires of lead wires are immersed in rosin for 5 seconds and then immersed in solder bath of $270\pm 5^{\circ}\text{C}$ for 3 ± 0.5 seconds.	90%min stripped wires shall be wet with solder.(except the edge of terminal)
2	Soldering Heat Resistance	Stripped wires are immersed up to 1.5mm from insulation in solder bath of $300\pm 5^{\circ}\text{C}$ for 5 ± 0.5 seconds or $260\pm 5^{\circ}\text{C}$ for 10 ± 1 seconds.	No interference in operation
3	Terminal Strength Pulling	The force 10 ± 1 seconds of 9.8N is applied to each terminal in axial direction	No damage and cutting off
4	Vibration	Buzzer shall be measured after being applied vibration of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours.	The value of oscillation frequency and current consumption should be in $\pm 10\%$ compared with initial ones. The SPL should be in $\pm 10\text{dB}$ compared with initial one.
5	Drop test	Dropped naturally from 75cm height onto the surface of 40mm thick wooden board of 3 directions for 1times.	

G. ENVIRONMENT TEST

NO	Item	Test Condition	Evaluation standard
1	High temp. test	After being placed in a chamber at $+65^{\circ}\text{C}$ for 96 hours	Being placed for 4 hours at 25°C ,buzzer shall be measured. The value of oscillation frequency and current consumption should be in $\pm 10\%$ compared with initial one. The SPL should be in $\pm 10\text{dB}$ compared with initial one.
2	Low temp. test	After being placed in a chamber at -20°C for 96 hours	
3	Humidity test	After being placed in a chamber at 40°C and $85\pm 5\%$ relative humidity for 96hours	
4	Temp. cycle test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p>  <p>The diagram illustrates a temperature cycle test profile. It starts at -20°C for a dwell time of 0.5H. The temperature then rises to 25°C (dwell 0.25H), reaches 60°C (dwell 0.5H), and finally returns to 25°C (dwell 0.25H). The total duration of one cycle is 3 hours.</p>	

H. RELIABILTY TEST

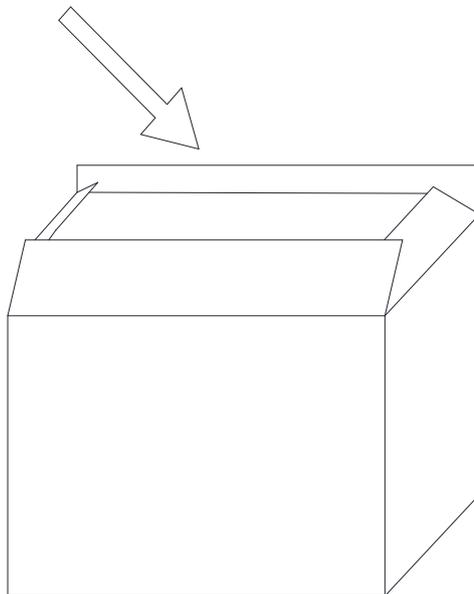
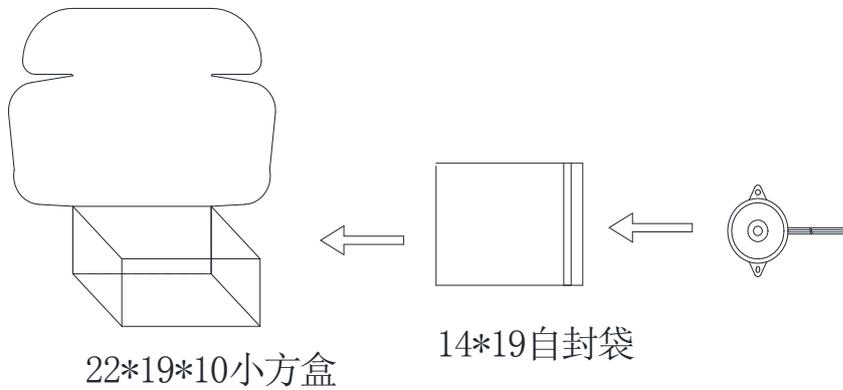
NO	Item	Test condition	Evaluation standard
1	Operating life test	<ol style="list-style-type: none"> Continuous life test 96 hours continuous operation at 60°C with maximum rated voltage applied. Intermittent life test A duty cycle of 1 minute on, 5mintes off, a minimum of 1000 times at room temp.($25\pm 2^{\circ}\text{C}$) and maximum rated voltage applied 	Being placed for 4 hours at 25°C ,buzzer shall be measured. The value of oscillation frequency and current consumption should be in $\pm 10\%$ compared with initial one. The SPL should be in $\pm 10\text{dB}$ compared with initial one.

TEST CONDITION

Standard Test Condition : a) Temperature : +5 ~ +35°C b) Humidity : 45-85% c) Pressure : 860-1060mbar

Judgment Test Condition: a) Temperature : +25±2°C b) Humidity : 60-70% c) Pressure : 860-1060mbar

I.PACKING STANDARD



NOTE:

50pcs per valve bag
6 valve bag per inner box
300pcs per inner box
Total 3000PCS per box
Carton size:49*25*43cm

J. NOTE CAUTIONS

- a. Can not be applied DC bias voltage and a sounding body or pronunciation elements, otherwise its insulation resistance will decrease and the use of performance degradation.
- b. Can not be imposed over pronunciation body or pronunciation components allows the use of voltage range of the voltage on the.
- c. Please pay attention in welding process, don't let soldering flux invasion into the sound chamber , otherwise flux can cause defect conduction.
- d. Use should handle with care, avoiding direct pressure contact, or inadvertently falling down, to prevent the occurrence of fault, or the generation characteristics of abnormal movements.

